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(74) Agent: **DEW, Melvyn, John**; ExxonMobil Chemical Europe Inc., P.O. Box 105, B-1830 Machelen (BE).

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(71) Applicant (for all designated States except US): **EXXON-MOBIL CHEMICAL PATENTS INC.** [US/US]; 5200 Bayway Drive, Baytown, TX 77520-5200 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **BEADLE, Stephen, W.** [US/US]; 36173 Bluff Oaks Avenue, Prairieville, LA 70769 (US). **GARTON, Ronald, D.** [US/US]; 8350 Myrtelake Drive, Baton Rouge, LA 70810 (US). **BECKERS, Hubertus, J.** [NL/BE]; Bollostraat 6, 3140 Keerbergen (BE). **CAERS, Raphael, Frans** [BE/BE]; Prins Boudewijnlaan 189, 2650 Edegem (BE). **VAN VLIET, Arie** [NL/BE]; Parklaan 51, 3080 Tervuren, Belgium (BE). **HOUBEN, John, J.** [NL/NL]; Heer Bokelweg 196, 3032 AD Rotterdam (NL).

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(54) Title: IMPROVEMENTS IN OR RELATING TO HYDROFORMYLATION

(57) Abstract: The gas cycle in a high pressure hydroformylation reaction using a series of at least two reactors is controlled to optimise yield, conversion and selectivity and to control reaction temperature. The control is achieved through balancing fresh gases and recycle gases in each of the reactors and as an optional feature the use of hydrogen off gases from the downstream hydrogenation used in the conversion of the hydroformylation reaction product to product alcohols.



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